

# SQUARE, PLUMB & LEVEL

**Square, Plumb & Level (SPL)** is about crafting high quality, vineyard-designate wine focused on wine drinkers with experimental and discerning palates. We espouse the idea that bigger is not always better, highlighting varietals/vineyards and winemaking methods that evoke a sense of place, subtlety over capacity, bottle by bottle.

## Patrick Taylor, Winemaker

Mr. P. Andrew Taylor is a learned man of production and preservation. After being awarded his Bachelors and Masters of Science from the College of Agriculture at Oregon State University, he committed himself to the occupation of winemaking.

## Libra Vineyard

Located 4 miles east of Carlton, Oregon in the Yamhill-Carlton AVA. This vineyard boasts alluvial, loam and volcanic soil: 2/3 Willakenzie Marine Sedimentary, 1/3 Jory Volcanic stretching 330'-430' in elevation.

## Vines

The vineyard is planted to relatively high-vigor, cane-pruned Pommard, Dijon 777, and 115 root stock with an average age of 10 years for our wine.

## The Wine

We chose the Yamhill-Carlton AVA as it typically yields a lower acidity, deeper color, and mouth-feel than that of neighboring regions; the wines have some of the darkest color of all Willamette Valley Pinot Noirs. We prefer to keep the grape center-stage; we do not blend with other varietals nor do we over extract or over oak in order to achieve a desired profile. This wine is elegant and strives to be a true representation of Pinot Noir.

**Vintage:** 2015  
**Blend:** 100% Pinot Noir  
**Profile:** Rose Petal, Dried Cherries, Subtle Brown Spice  
**Brix:** 23.75°  
**Aging:** 10 months in French Oak, 25% New Francois Freres (Tronçais)  
Dargaud & Jaegle(Vosges)  
**Production:** 325 cases



**c r a f t e d b r a n d s**  
boutique wines | small batch spirits

